Work Orde Tuesday, July 13				I LEBALD BILLIL BRIDE BILLIL I BRIDE							Page	
Item ID: Revision ID: Item Name:	D3532-1 Spacer			Accept				Setup	Start Stop			
Start Date: Required Date: Reference:	7/13/2010 7/20/2010	Start Qty: 20.00 Req'd Qty: 20.00			Cust Item] Customer:	ID:			жор			
Approvals:	Process Plan	n://	Date: 10-7-1	Tooling:		ate:		Run	Start			
. #	QC:	(Date:	_ SPC (Y/N):	D	ate:	- -	1	Stop			
Sequence ID/ Work Center ID		Operation Description		Set Up/ Run Hours	Tool ID	Tool # Plan Code	Accept Qty			Reject	Insp.	
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D3532	Rev	A				1						
100 Hardinge		Hardinge CNC LATHE	SMALL	0.00		}	25		p	 		
Hardinge CNC Lathe	Small	Memo 1-TURN A: REV: 4	S PER FOLIO FA613 & D	0.00 WG D3532, FOLIO 	UIRED					-		
		QC2- Inspect parts off n	nachine FAI/FAIB	0.00	;	: : :	22	OB.	1	· !		
QC Quality Control		Memo	. Da	0.00 W D D 4		·				-		
20 		QC8- Inspect parts - seco	and check	0.00	r 1			:	•			
QC Quality Control		Memo		0.00	109/14		99	Ø				

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Part No	:	PAR #:	Fault Cate	gory:	_ NCR:	Yes I	No DQA:	_	_ Date: _	
	Re	esolution:	Dispositio	n:	_ QA: I	VC Clo	sed:		Date: _	
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DATE	OTED	Description of NC	Corrective Action Section				Verificat	on	Approval	Approval
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	Work Order ID 60510 Tuesday, July 13, 2010 10:06:36 AM										Page 2		
Item ID: Revision ID: Item Name: Start Date: Required Date: Reference:	D3532-1 Spacer 7/13/2010 Start Qty: 20.00 e: 7/20/2010 Req'd Qty: 20.00		Accept		Cust Item ID: Customer:			Setup		Start Stop			
Approvals:	Process Pla	in:	Date:	Tooling: SPC (Y/N):	•	ate:			Run	Start Stop			
Sequence ID/ Work Center II 130 Packaging Packaging		Operation Description Identify as per dwg & Sto	ck Location <u>O6<i>8</i></u>	Set Up/ Run Hours 0.00	Tool ID	Tool#	Plan Code	Accept	t Rej Qty		Reject Insp. Number Stamp		
140 QC Quality Control		QC21- Final Inspection - \(\text{Memo} \)	Work Order Release	0.00							-MF 10-1		

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Dart Aerospace Ltd

W/O:			ŀ							
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DATE	STEP	Description of NC			ection B		Verifica	on	Approval	Approval
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Picklist Print

Tuesday, July 13, 2010 10:06:45 AM

Work Order ID: 60510

Parent Item:

D3532-1

Parent Item Name: Spacer



Start Date: 7/13/2010

Start Qty: 20.00

0.6

Required Date: 7/20/2010

Date

Issued

Status

Required Qty: 20.00

Comments:

IPP Rev:A New Issue 06-07-12 EC

Component Item ID Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	_
MDELRINR0.750		Purchased	No							— ←	_

38.3500 0.03

Delrin Round Bar 0.75"

Location	Loc Oty	Loc Code
MAT	6.44	
 114595	6.44	
MAT050	31.91	
112418	0.12	
112480	31.79	

-7 Pt 5/10/07/14

Qty

Issued

Dart Aerospace Ltd

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DART AEROSPACE LTD	Work Order: 60510
Description: Spacer	4,000
Inspection Dwg: D3532 Rev: A	Part Number: D3532-1
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	: D3532 Rev : A					Page 1 of 1
	FIRST A	RTICLE INSP	ECTION	CHECKL	ist	
		First Article		Prototype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comment
Ø0.625	+0.008/-0.001	0.626				
Ø0.391	+0.006/-0.001	0.392				
0.260	+/-0.010	.259	/			
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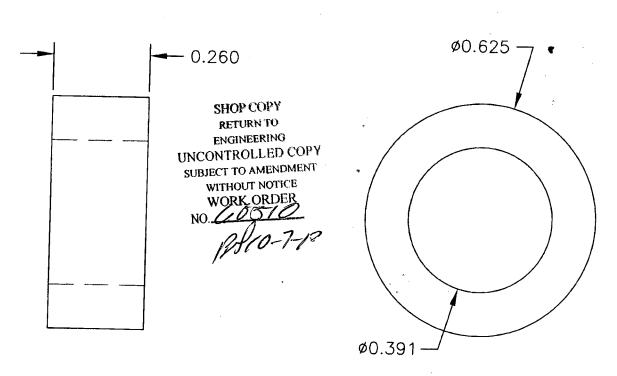
Rev	Date	Change	
Α	07.10.09		Revised by Approved
 			KJ/EC/DD Approved

Dart Aerospace Ltd

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DESIGN PH	DRAWN BY	DART AERO	OSPACE USA, INC.
CHECKED	APPROVED	D3532	REV. A SHEET 1 OF 1
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06.06.26		SPACER	4:1
A	06.06.26	NEW ISSUE	



D3532-1 SPACER

D3532-1 SPACER

1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)

2) FINISH:

NONE

- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 4)
- ALL DIMENSIONS ARE IN INCHES



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DATE	STEP		PRO	OCEDURE CHAI	RE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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